

> **Lean Consulting Services**

- Factory Planning and Production Planning
- Lean Logistics Planning
- Improving Production Efficiency
- Improving Office Efficiency
- Successful Change Management

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## **One-Piece Flow**

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As lean concepts increase the trend towards just in time manufacturing, the one-piece flow technique offers a smart alternative to older approaches such as large lot or batch production. The latter typically groups activities by function all assembly happening in one place, all testing in another, and so on. This requires that all items remain in one place until they have all been processed which can result in major bottlenecks.

In contrast, one-piece flow takes a more product centric approach, grouping together all of the activities required for the production of a single item. Everything needed to process that one item is within easy reach, and items can be moved through production in small, efficient batches, with no waiting or delays. One-piece flow is also often known as continuous flow manufacturing.

For more about how Ingenics can move your organization towards just in time manufacturing with one-piece flow and other techniques, contact us today.

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**AWARD:**

**Top Consultant / Management consultant**